

**PRODUCT SPECIFICATION SHEET**  
**D-Limonene**

<b>Test</b>	<b>Specification</b>	<b>Typical Results</b>
D-Limonene % by gas chromatography	93 - 95	93 - 95
Refractive Index @ 20°C	1.471 – 1.474	1.471 – 1.474
Optical Rotation @ 25°C	+97 to +99	+97 to +99
Specific Gravity @ 20°C	0.841 – 0.844	0.841 – 0.844
Flash Point	115°F	115°F
Color	Colorless to Pale Yellow	Pass
Odor	Citrus Aroma	Pass

Appropriate/legal use of this product is the responsibility of the user.